

Date: Monday, 7/9/2007 3:03:50 PM  
 User: Jason Murdoch

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D3628-3
Job Number	: 33444		
Estimate Number	: 10804		
P.O. Number	: <i>N/A</i>	Part Number	: D36283
This Issue	: 7/9/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: REWORK
First Issue	: <i>N/A</i>	Project Number	: <i>N/A</i>
Previous Run	: 00015	Drawing Revision	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Material	: <i>N/A</i>
Checked & Approved By	: _____	Due Date	: 7/16/2007
Comment	: _____	Qty:	1 Um: Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D36283	CUPPED WASHER
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

CUPPED WASHER

Remove from stock

Batch #: *B3309B*Qty: *51*

2.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

Strip to remove grey powder coat.

*FL 07/07/11*

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

*17.07.11*

*51 counted*

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify with part #, and original Batch #.

Restock.

Location: \_\_\_\_\_

Qty: \_\_\_\_\_

*07/07/12 (51)*

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Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D3628-3

Job Number: 33444

Part Number: D36283

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(51)

07-07-12

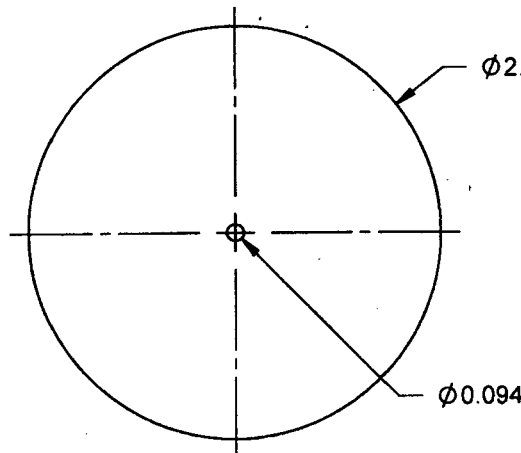
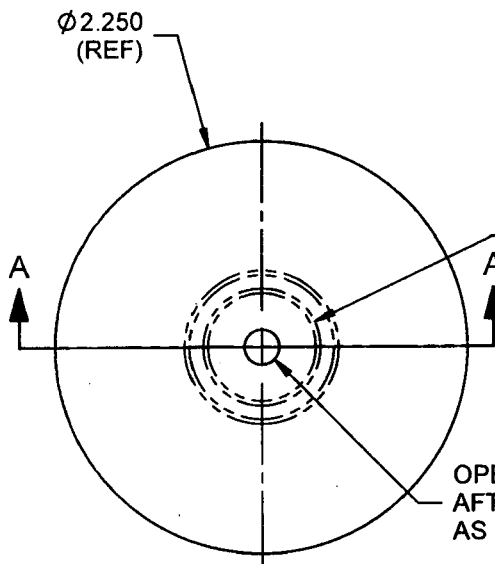
Job Completion



U 07-07-12

**DART**

DESIGN <b>CB</b>	DRAWN BY <b>CB</b>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <b>CE</b>	APPROVED <b>[Signature]</b>	DRAWING NO. <b>D3628</b>	REV. B SHEET 1 OF 1
DATE <b>07.07.09</b>		TITLE <b>CUPPED WASHER</b>	SCALE 1:1
REV	DATE	DESCRIPTION	
A	07.06.08	NEW ISSUE	
B	07.07.09	REMOVE POWDER COAT	

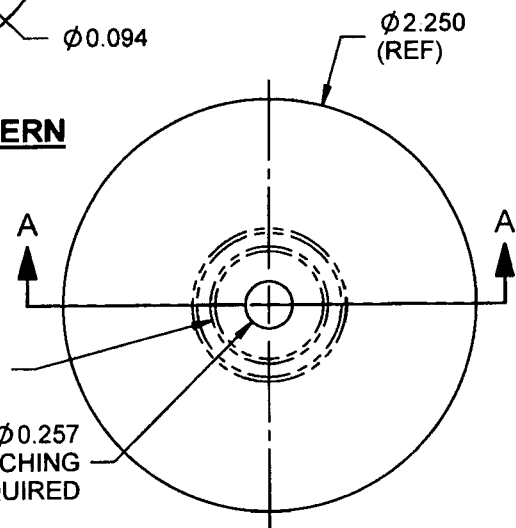
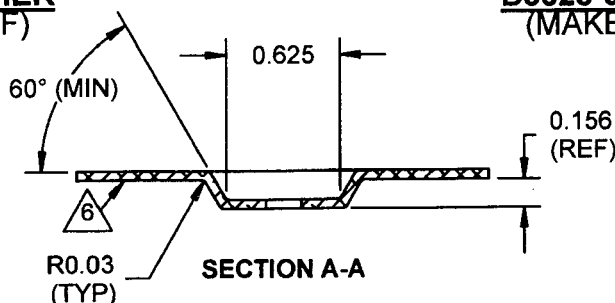
**RELEASED**07.07.09 **[Signature]****REFERENCE ONLY****D3628-1F FLAT PATTERN****D3628-1 CUPPED WASHER**  
(MAKE FROM D3628-1F)

PUNCH Ø0.64 x 0.16 DEEP

PUNCH Ø0.64 x 0.16 DEEP

OPEN TO Ø0.191  
AFTER PUNCHING  
AS REQUIRED

OPEN TO Ø0.257  
AFTER PUNCHING  
AS REQUIRED

**D3628-3 CUPPED WASHER**  
(MAKE FROM D3628-1F)**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 18 GAUGE (0.050 THICK) PER MIL-S-5019 (REF DART SPEC M304S18GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 6) IDENTIFY WITH DART P/N "D3628-1/-3" USING FINE POINT PERMANENT INK MARKER ON THE UNDERSIDE OF THE PART AS INDICATED
- 7) WHEN DRILLING OUT THE CENTRE HOLE AFTER PUNCHING, ENSURE THAT THE HOLE IS DRILLED CONCENTRIC TO THE CUPPED AREA, WITHIN 0.03

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